3. Squawker Box
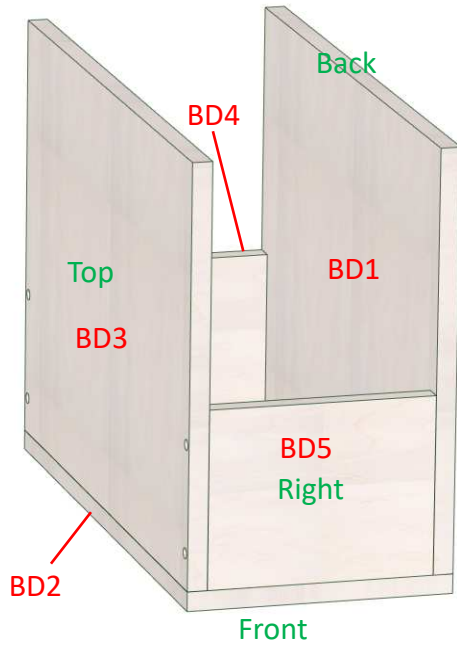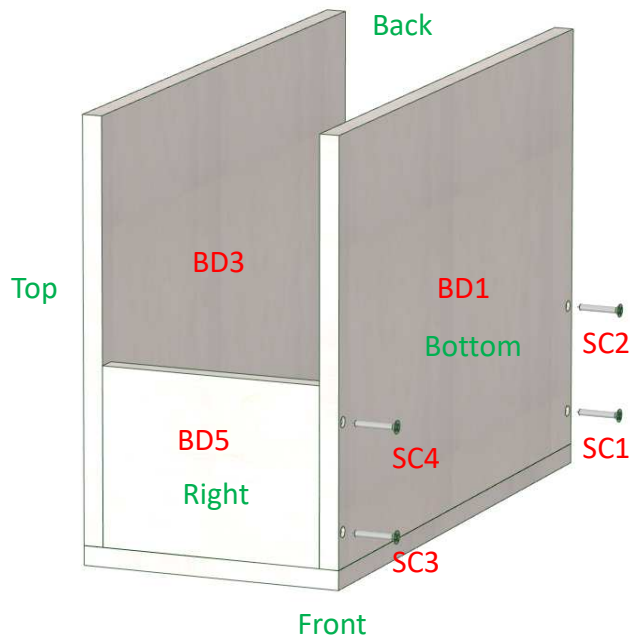*** Bond BD1-BD5**

    1. Put BD2 (Front Panel) on the work table.

    2. Glue BD1 and BD3-BD5 onto BD2 with wood bond.

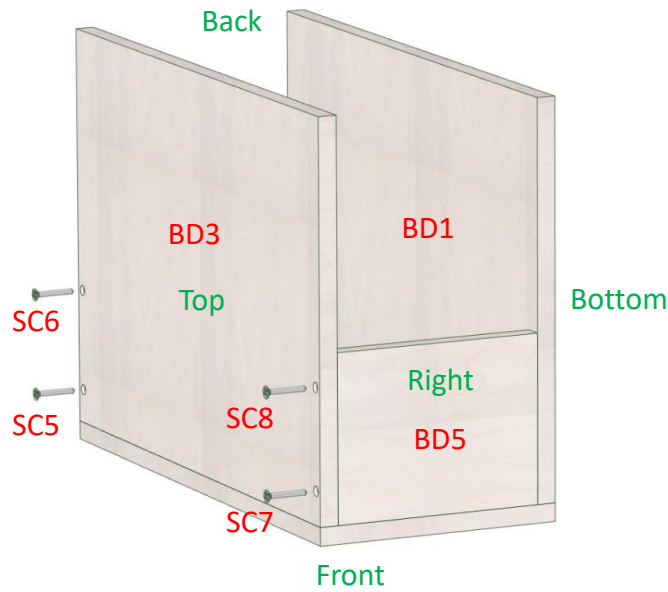*** Drive SC1-SC4**

    1. Drive wood screws SC1-SC4.

SC1-4: Wood screw 3.5 x 25mm

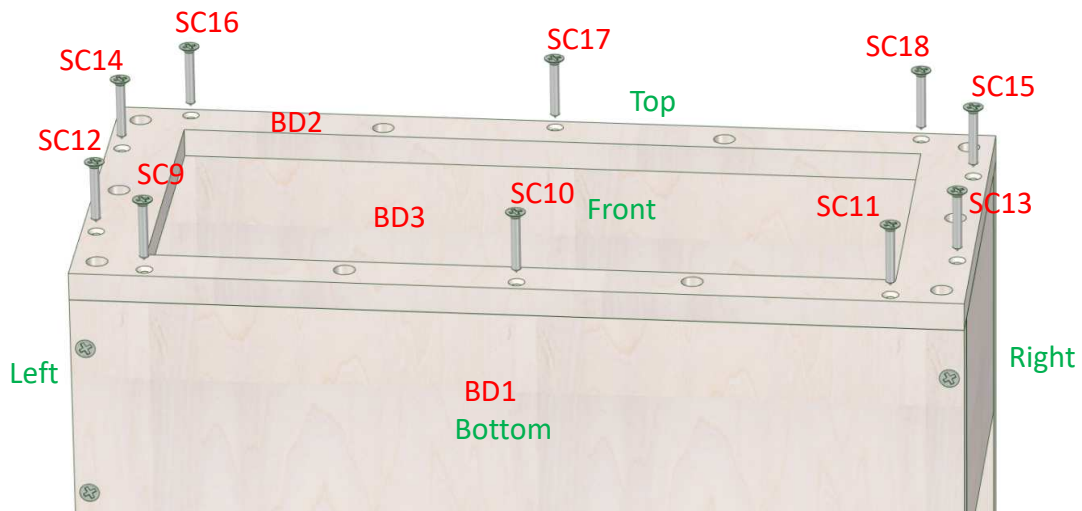*** Drive SC5-SC8**

    1. Drive wood screws SC5-SC8.

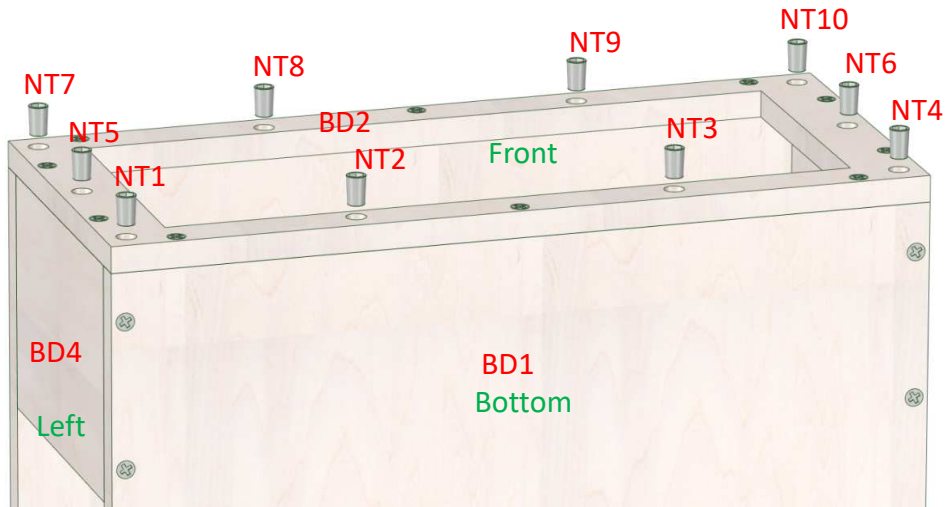SC5-8: Wood screw 3.5 x 25mm

* Drive SC9-SC18

    1. Turn Sq Box upside down.
    2. Drive wood screws SC9-SC18.

SC9-18: Wood screw 3.5 x 25mm
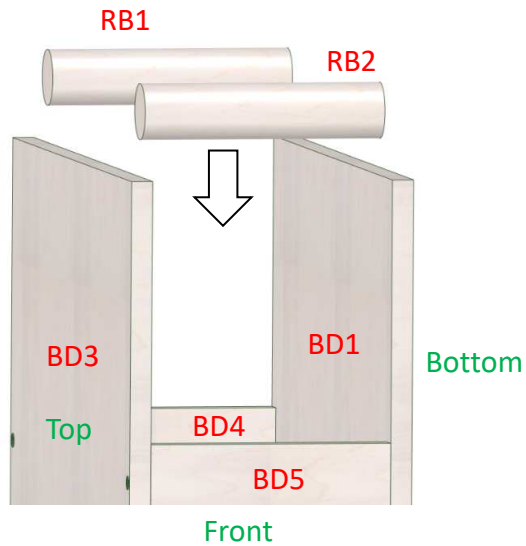
* Drive NT1-NT10

    1. Drive insert nuts NT1-NT10 with a hex key.
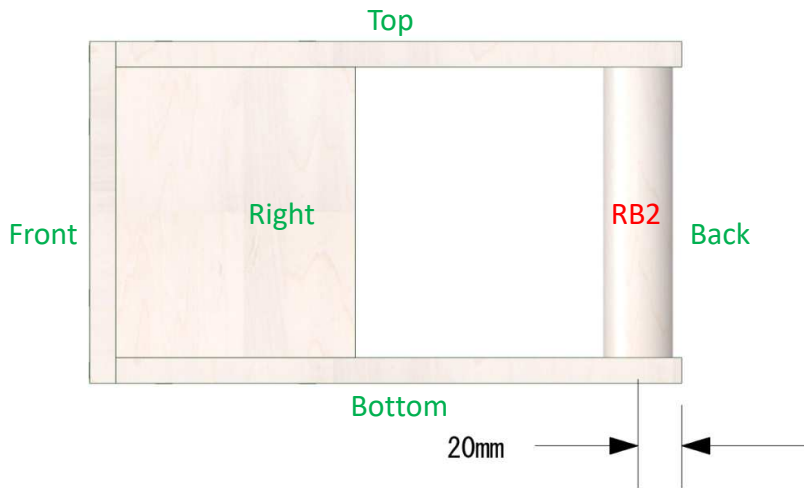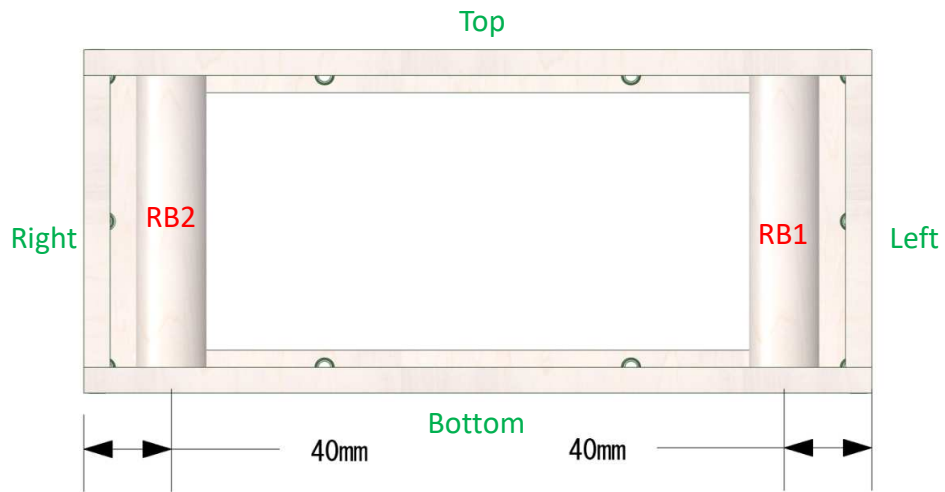
NT1-10: Insert nut E-type, M6 x 13mm

* Bond RB1-RB2

    1. Turn Sq Box upside down.

    2. Trim pillars with files so that they fit with the clearance between BD1 and

    3. Glue pillars to Sq Box.

Top

Right   RB2   RB1   Left

Bottom

40mm   40mm

Top

Front   Right   RB2   Back

Bottom

20mm

[END OF SHEET]