

Finish

MiniRack

- (1) Remove the sliderails

2017/02/27

2017/05/23

AR-416

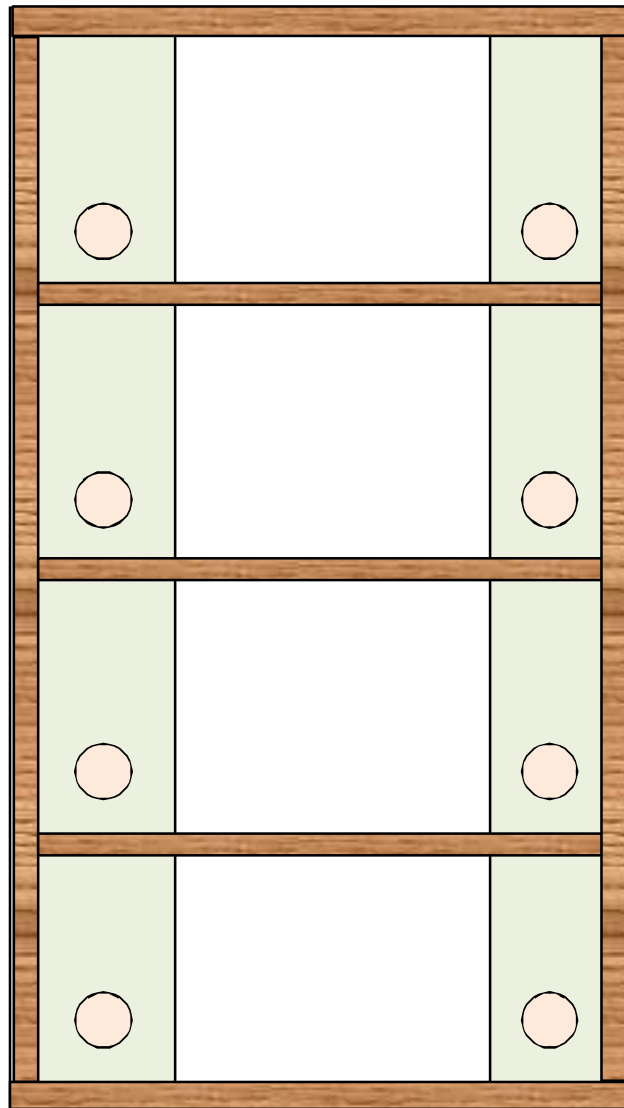
- (1) Make cutouts according to the drawings in "Woodwork" sheet

Common to AR-416 and MiniRack

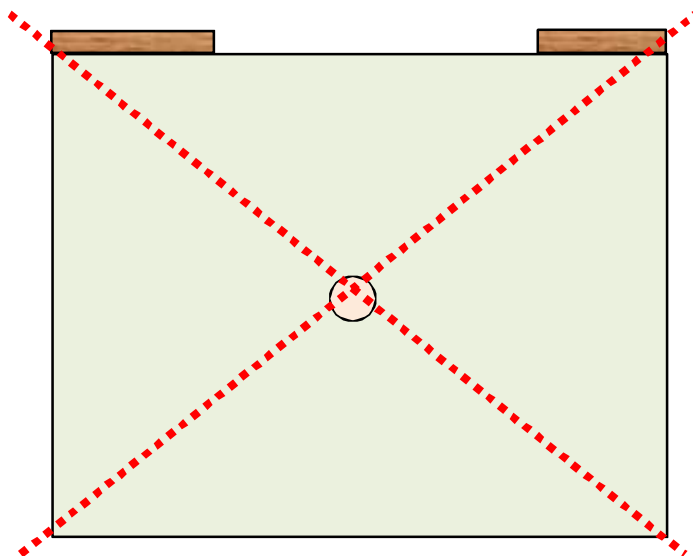
- (1) Remove loose screws (that cannot be tighten enough)
- (2) Put soft patty on the screw heads and the screw holes where screws are removed
Dry the patty for 24 hours
- (3) Sand surfaces with #120, #240 and #400 #80 and #150 abrasive paper
Round edges with #60 abrasive paper
- (4) Wipe surfaces with wet cloth and dry them for one hour or more
- (5) ~~Affix masking tape on the cut surfaces~~
- (6) ~~Apply wood wax onto all the surfaces with sponge~~
Wood wax is to be applied after sliced veneer, cut surface tape and sitckers are affixed
- (7) ~~Remove the masking tape~~

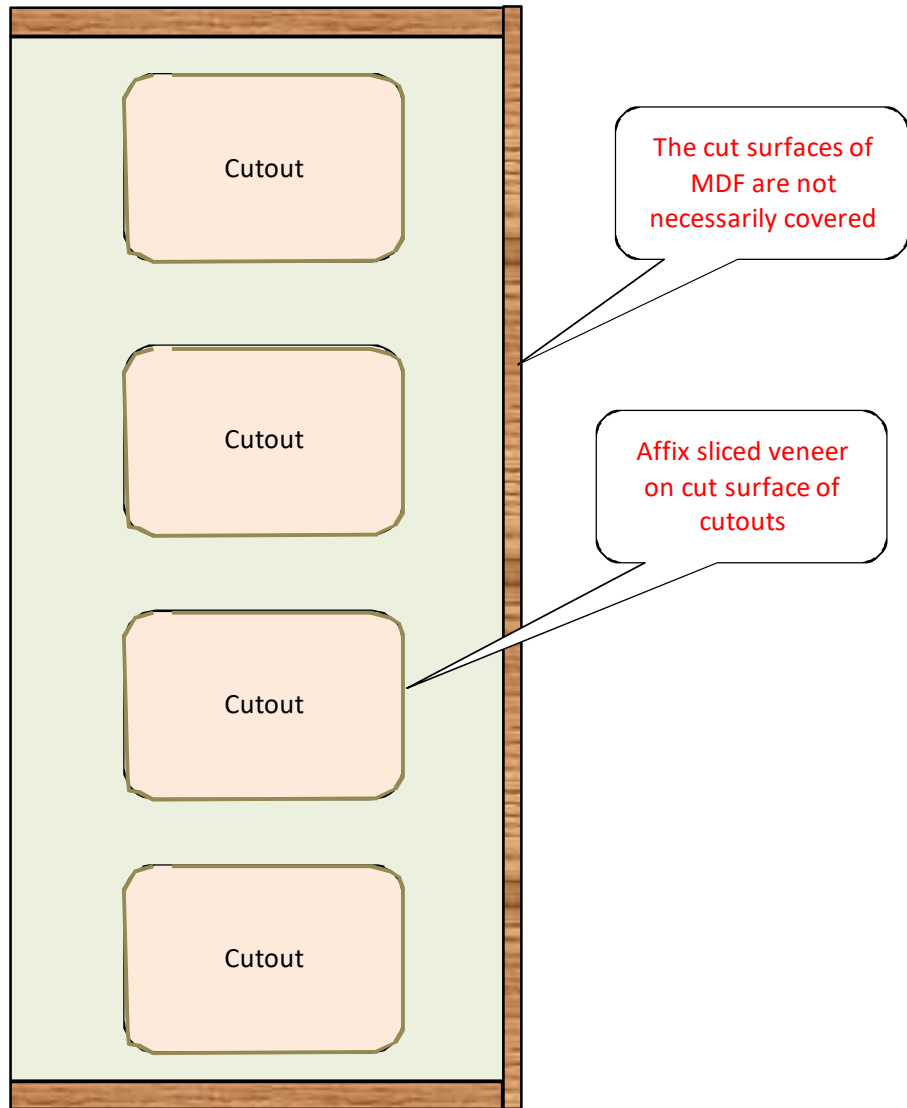
AR-416

- (1) Affix sliced veneer to the cut surfaces in front



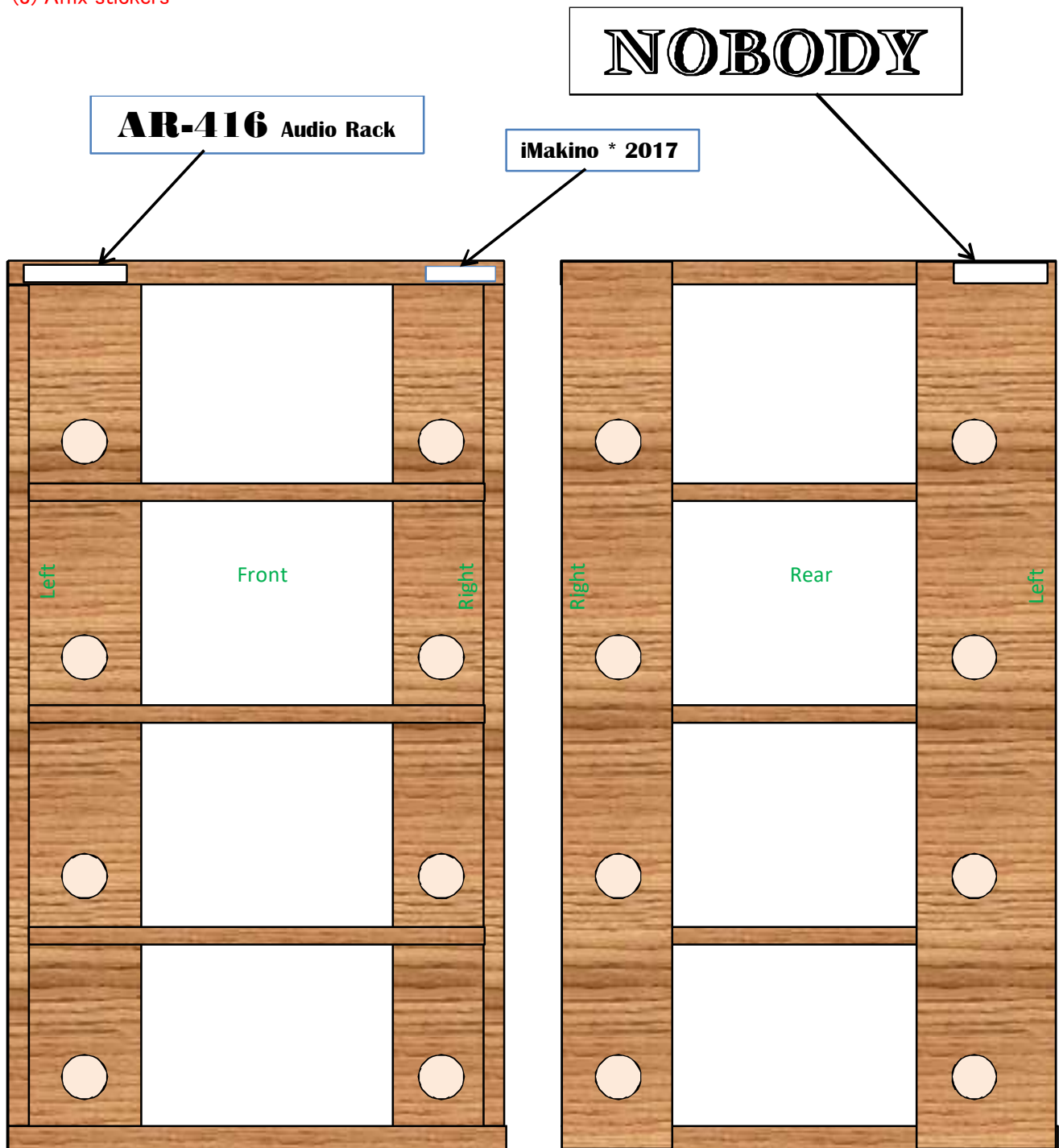
The cut surfaces of MDF are not necessarily covered.





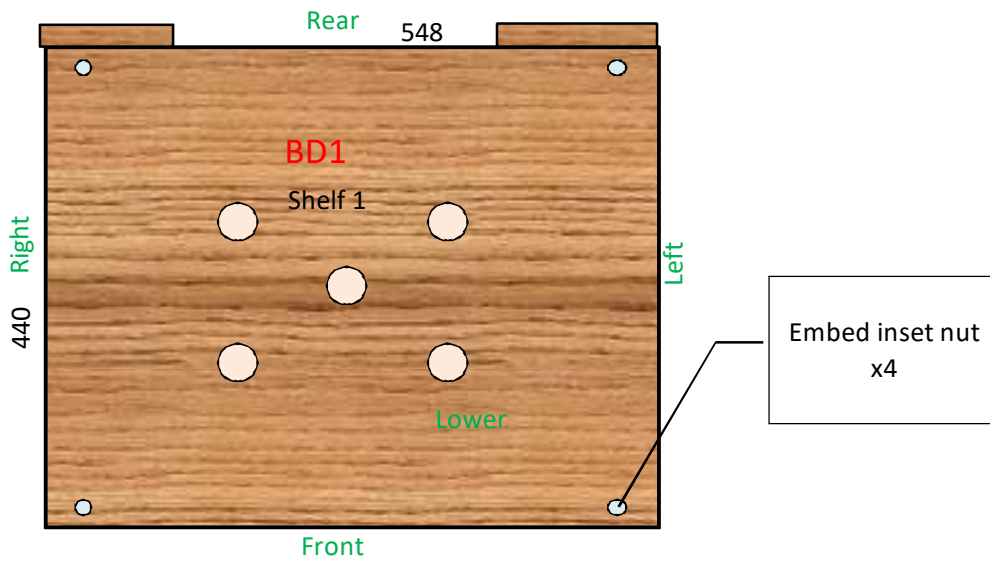
(2) Round edges

(3) Affix stickers

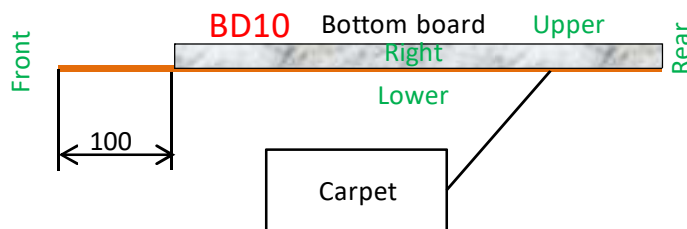


(4) Apply wood wax on all the surfaces

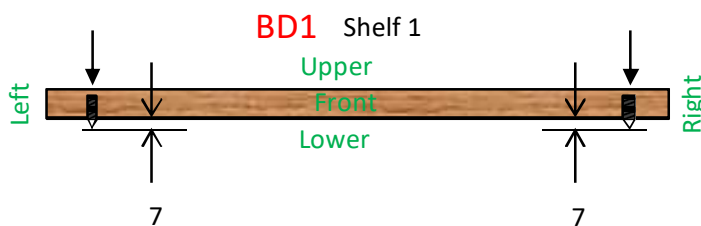
(5) Fix insert nuts (6Mx20) to 1st shelf (BD1)



(6) Affix carpet on bottom board (BD10) with adhesive tape.

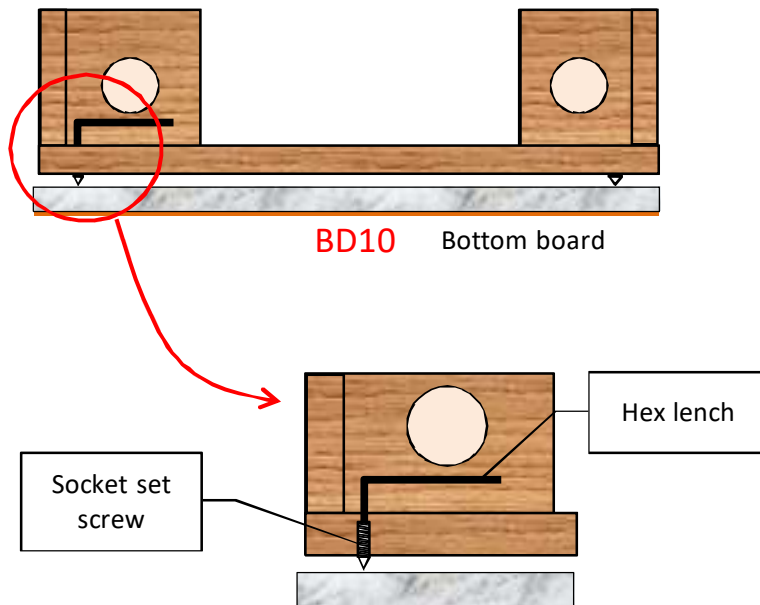


(7) Drive the socket set screws through the insert nuts from the upper side of 1st shelf (BD1) until the ends of the screws protrude by 7MM from the lower surface of BD5

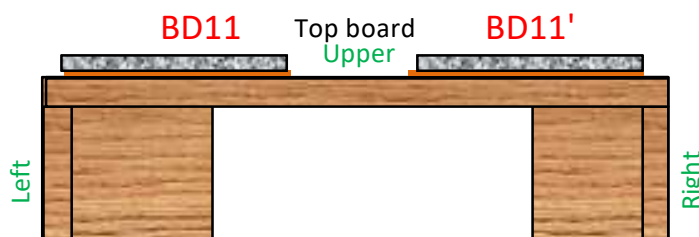
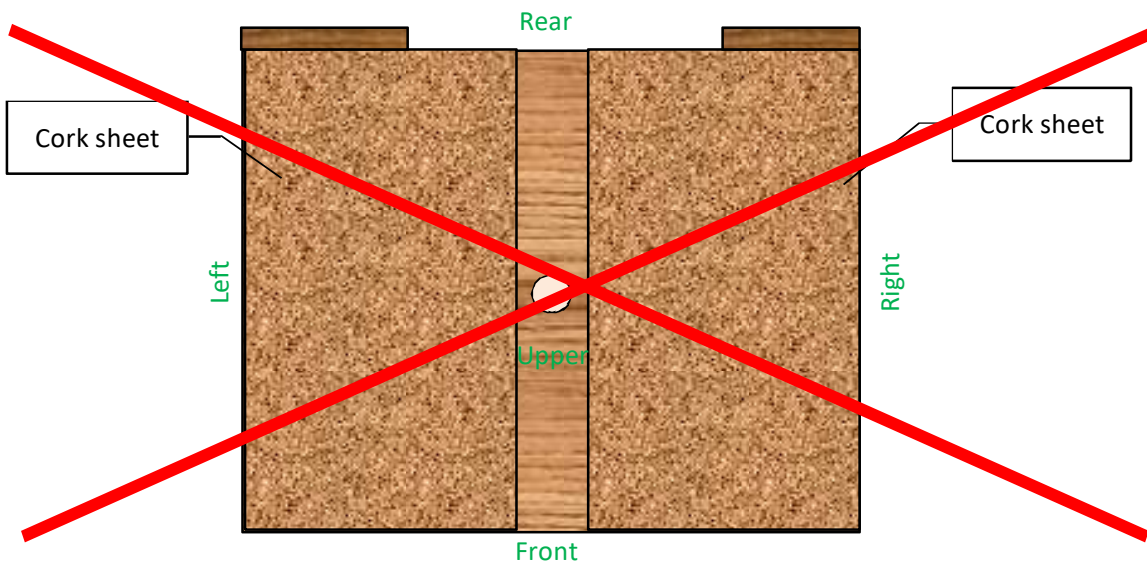


(6) Disassemble MiniRack

(8) Place the main body on the bottom board BD10 and level it by adjusting the socket set screws



(9) ~~Affix cork sheets on the upper surface of the main body and placed top board BD11, BD11' on them~~
~~Affix cork sheets on the lower surface of top boards BD11, 11' and put them on the main body.~~



(8) Affix stickers

Attached channels CH1-3

