SS-309B_Design.xlsx printed 2023/3/5

3. Squawker Box

* Paint

- 1. Sand w/ #150.
- 2. Paint NeoStain Chocolate.
- 3. Paint clear varnish.
- 4. Sand w/ #320.
- 5. Paint clear varnish
- 6. Sand w/ #1500.
- 7. Polish w/ compound



Asahi NeoStain Chocolate





Asahi Urethane Varnish Clear



Polisher

Finish 3 / 9

* Stickers

- 1. Affix ST1 ("SS-309B") on the front-left corner of BD3 (Top Panel).
- 2. Affix ST2 ("Squawker Module (L)" or "Squawker Module (R)") just below ST1.
- 3. Affix ST5 (logo of NOBODY) on BD1 (Bottom Panel) as shown in the figure below.
- 4. Affix ST6 ("DESIGNED & BUILT BY I. MAKINO *2022") on BD1 (Bottom Panel) as shown in the figu



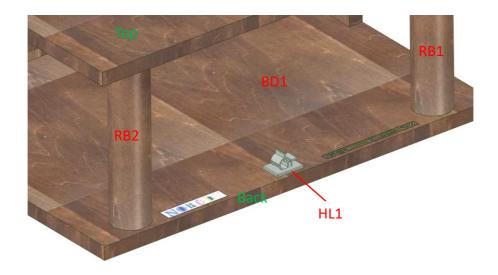


Finish 4 / 9

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* Cable Holder

1. Affix cable holder HL1 (SG Industry S-606) on BD1 (Bottom Panel) as shown in the figure below.





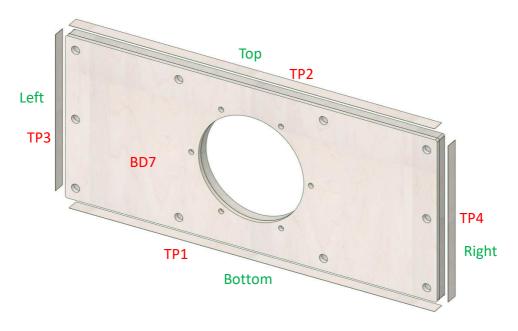
Completed!

Finish 5 / 9

4. Squawker Baffle

* Kerf tape

- 1. Cut kerf tape w/ sissors into two pieces of 12mm x 354mm. ==> TP1 and TP2
- 2. Cut kerf tape w/ sissors into two pieces of 12mm x 154mm. ==> TP3 and TP4
- **3.** Affix TP1-TP4 as shown in the figure below.



* Paint

- 1. Sand w/ #150.
- 2. Paint NeoStain Chocolate.
- 3. Paint clear varnish.
- 4. Sand w/ #320.
- 5. Paint clear varnish
- 6. Sand w/ #1500.
- 7. Polish w/ compound



Same paint as

Sq Box

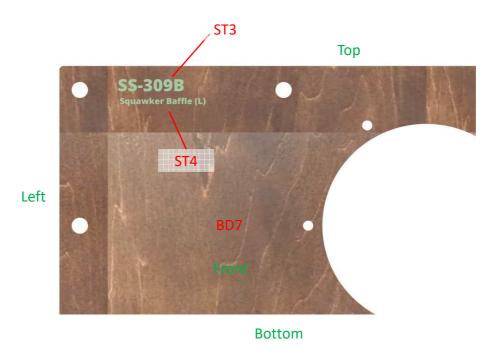


The back of Sq Baffle needn't be painted!

Finish 6 / 9

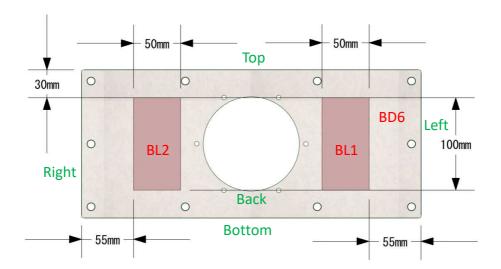
* Stickers

- 1. Affix ST3 ("SS-309B") on the upper-left corner of BD7 (Sub-Baffle).
- **2.** Affix ST4 ("Squawker Baffle (L)" or "Squawker Baffle (R)") just below ST3.



* Soft Spacer

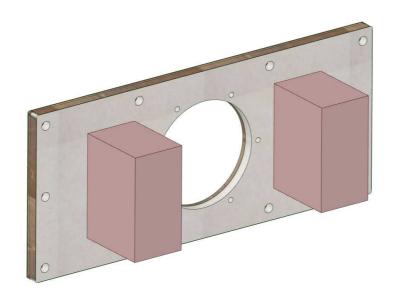
1. Attach BL1 and BL2 (Soft Spacer) on the back side of BD6 (Baffle) with double-stick tape.



Finish 7 / 9

Completed!





Finish 8 / 9

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5. Sticker Design

Print this page on sticker, ELECOM EDT-STSC (A4 transparent).









ST5





ST5





ST3-L, ST4-L

SS-309B Squawker Baffle (L) ST3-R, ST4-R

SS-309B Squawker Baffle (R) Trad

Trad

SS-309B Trad Squawker Baffle (L) SS-309B Trad
Squawker Baffle (R)

Trad

Trad

Squawker Module (L)

SS-309B Trad
Squawker Module (R)

Trad

Trad

ST1-L, ST2-L

SS-309B Squawker Module (L) ST1-R, ST2-R SS-309B

Squawker Module (R)

Trad

Trad

DESIGNED & BUILT BY I. MAKINO * 2022

ST6

DESIGNED & BUILT BY I. MAKINO * 2022

ST₆

DESIGNED & BUILT BY I. MAKINO * 2022

DESIGNED & BUILT BY I. MAKINO * 2022

NOBODY

[END OF SHEET]

Finish 9 / 9