



Woodwork

This sheet includes process of materials other than wood, such as acrylic and bakelite.

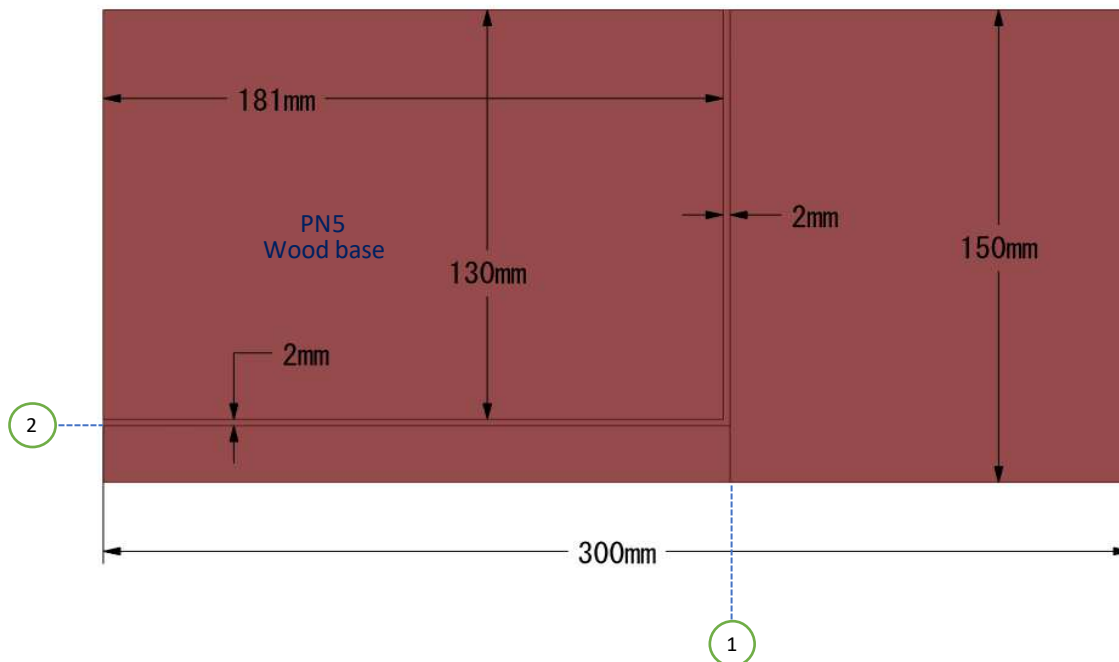
Wood Board

* Cutout

Wood Base, PN5, is cut out from a black-painted wood board whose dimension is 12 x 300 x 150mm.

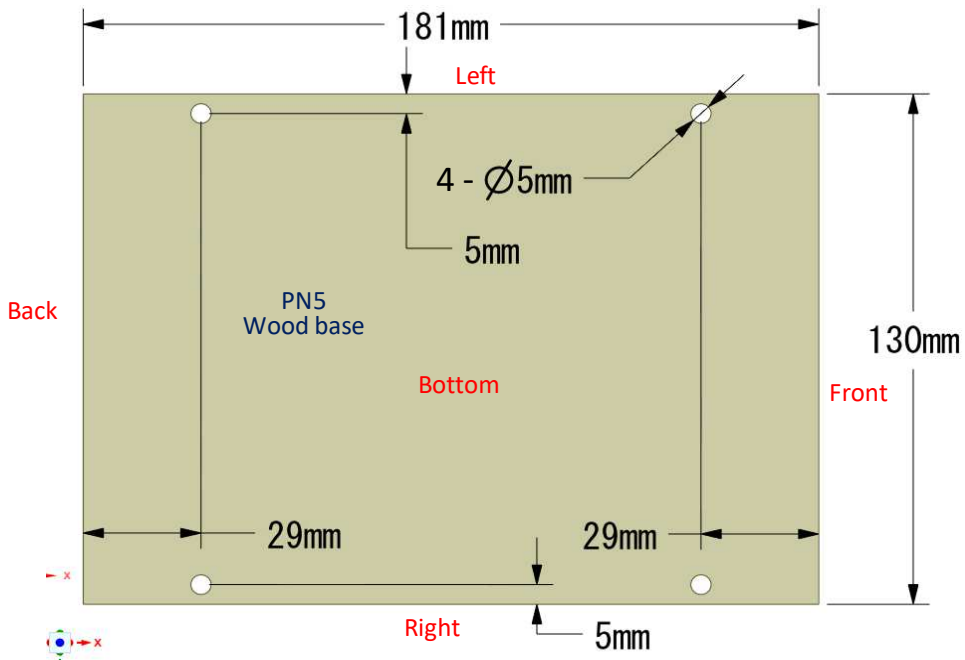
Tools: power jigsaw, linear guide, flat file, power sander, sandpaper #80, #150

Margin: 2mm



*** Drilling**

Tools: drilling press, round file



Wood Round Bar

*** Cutout**

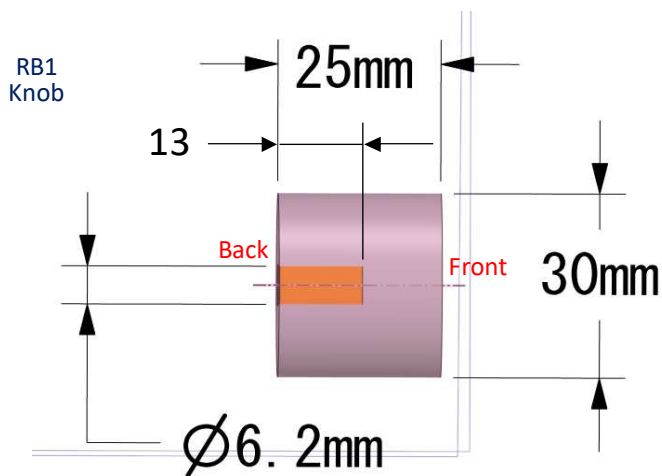
No need to cut, since ready-made knob is used.

Ebony wood: phi30, L25

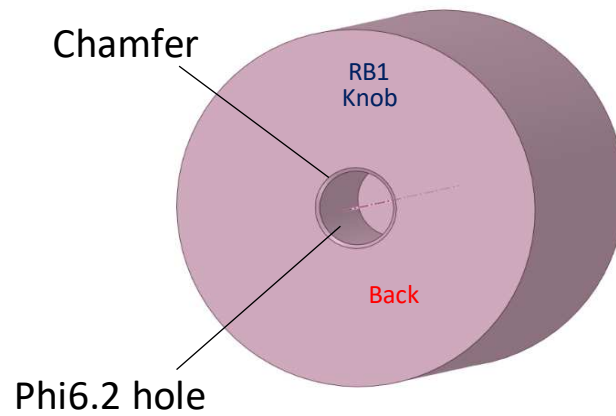
*** Drilling**

Drill phi6.2 hole in the center of the round bar.

Tools: centerpunch, drilling press, round file, flat file, metal saw



Chamfer the edge of the phi6.2 hole with 6.8MM drill.

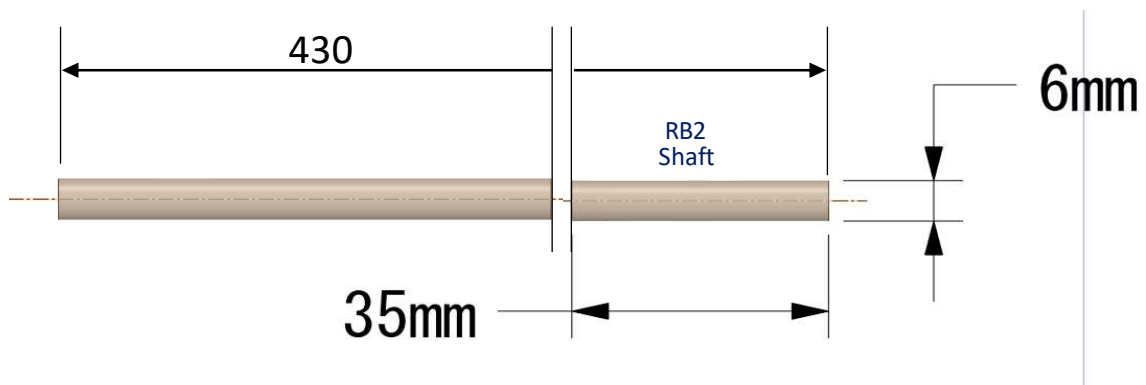


Bakelite Round Bar

* Cutout

Cut RB2 out of phi6, L430 bakelite round bar.

Tools: coping saw, flat file

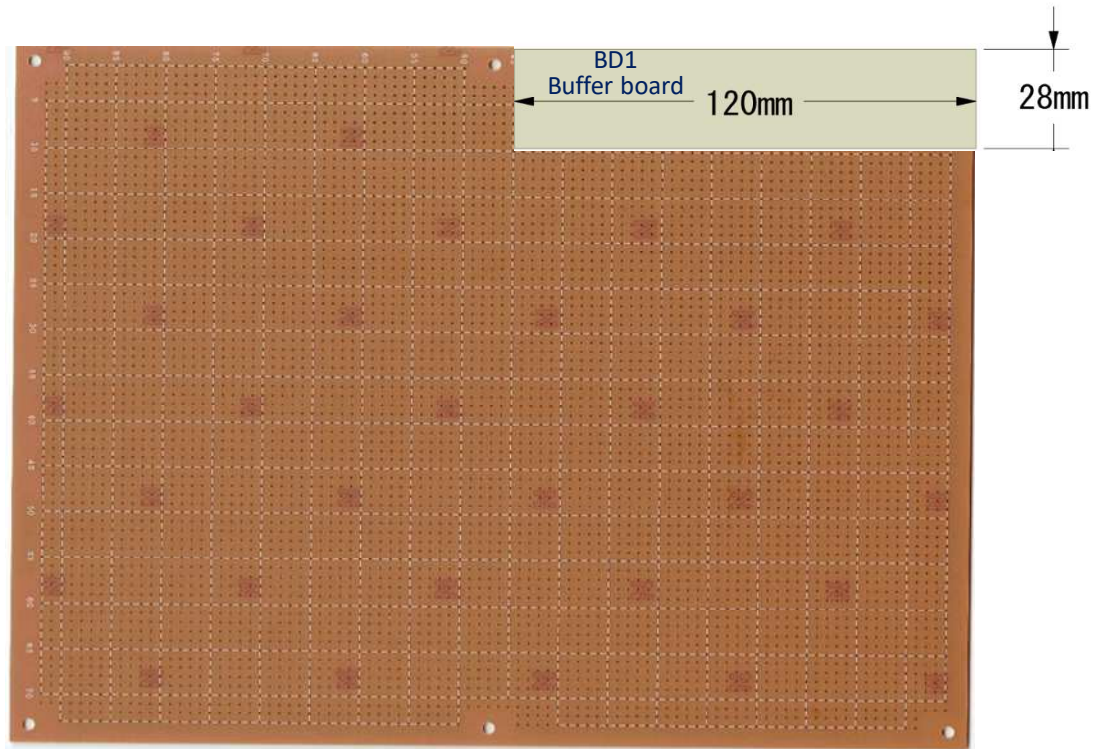


Universal Board

* Cutout

Cut BD1 (Buffer Board) out of Sunhayato ICB-500F (1.6 x 245 x 195mm universal board).

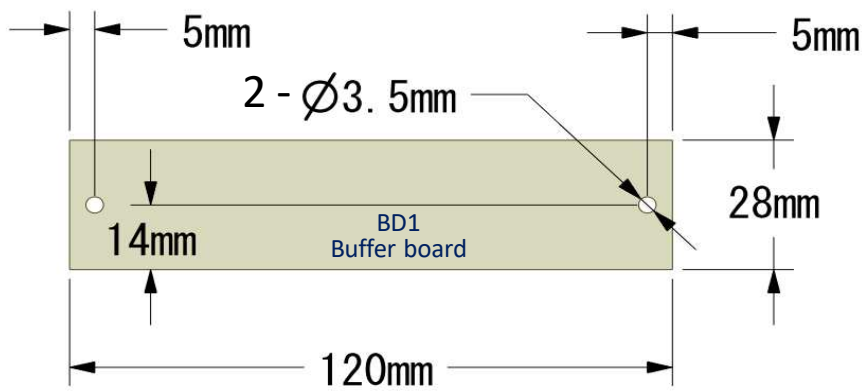
Tools: coping saw, flat file



*** Drilling**

Drill the two (2) screw holes with Phi 3.5 drill.

Tools: drilling press

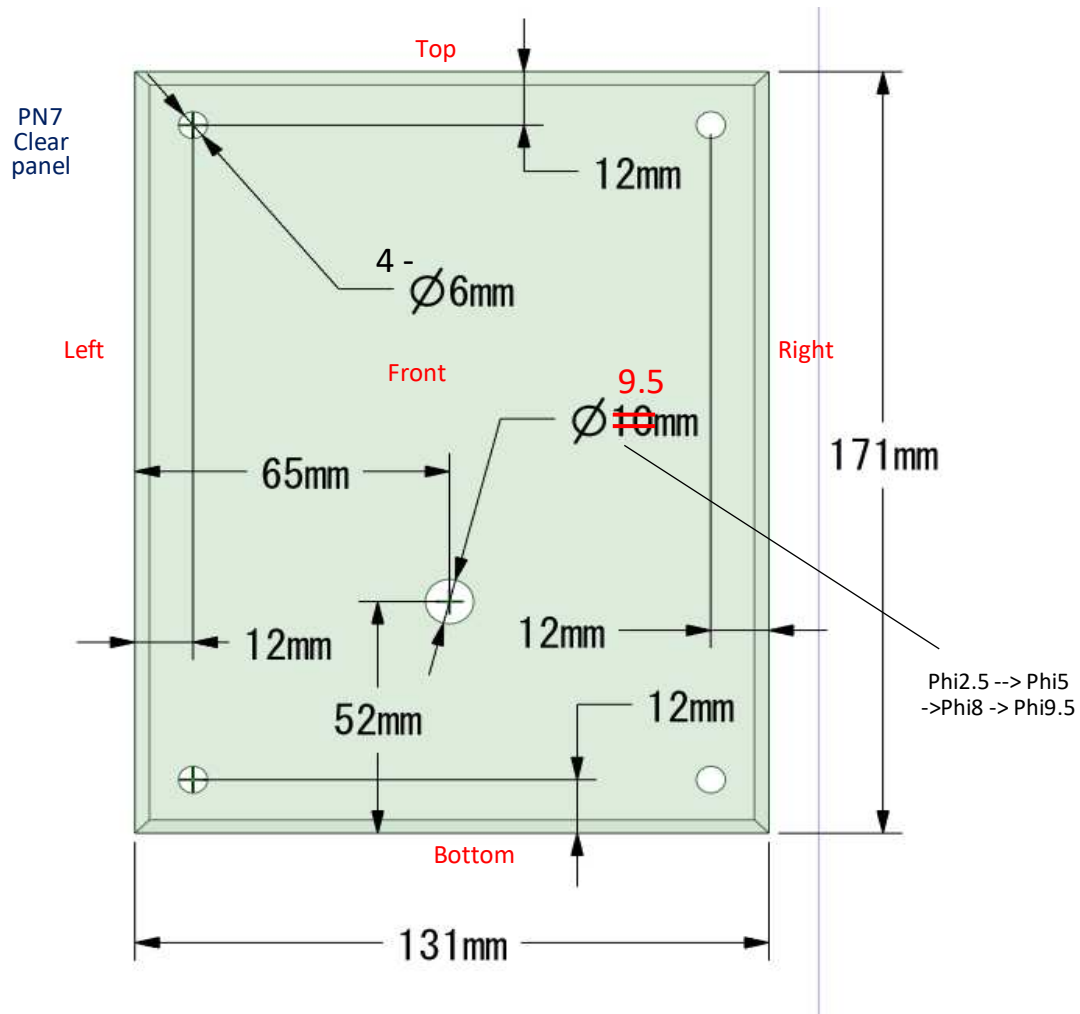


Clear Panel

*** Drilling**

Drill the phi10 hole. (the phi6 holes are already made)

Tools: drilling press



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