

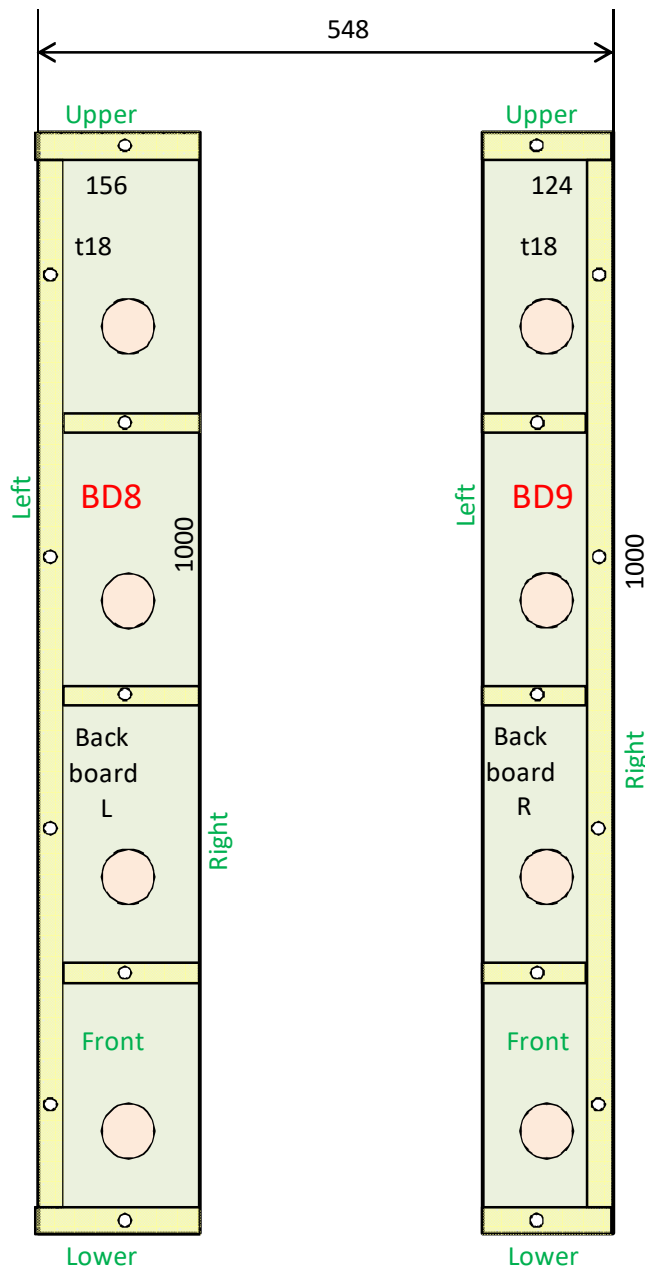
Assembly

AR-416

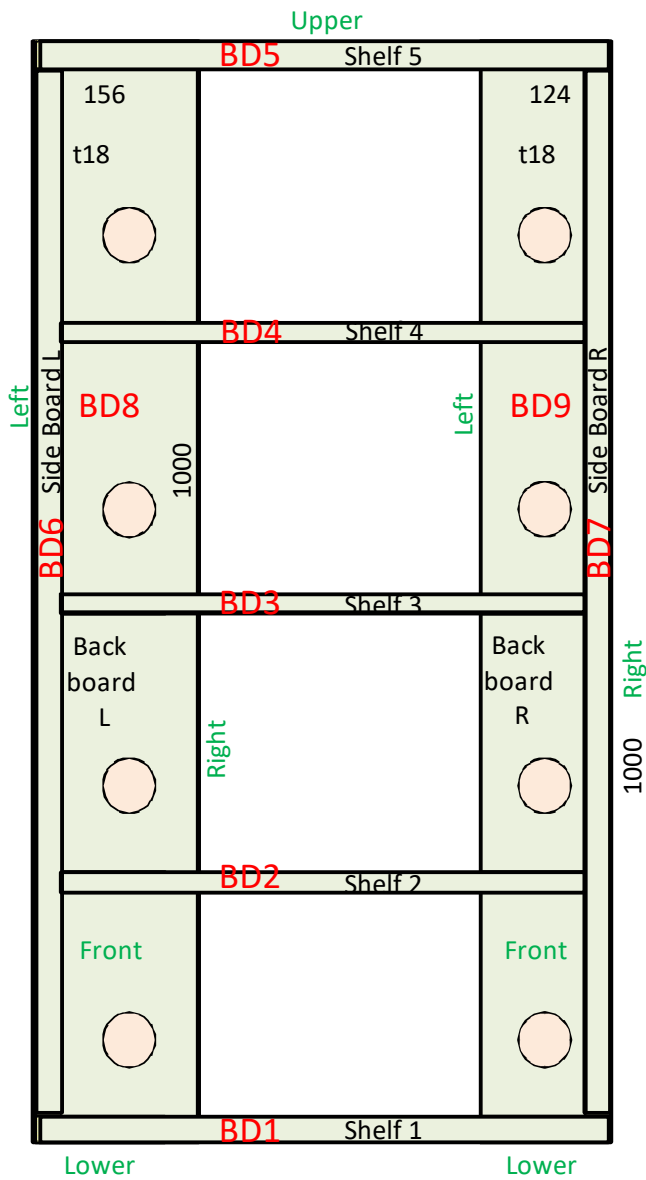
2017/02/25

Revised: 2017/06/03

(1) Place back boards (BD8-9) in parallel on flat, horizontal plane

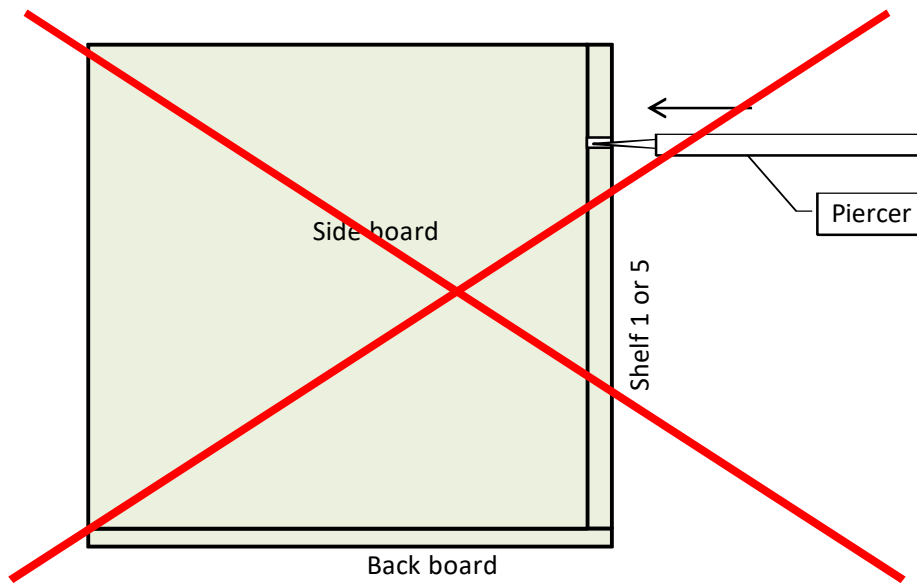


(2) Place shelves (BD1-5) and side boards (BD6-7) on back boards (BD8-9)



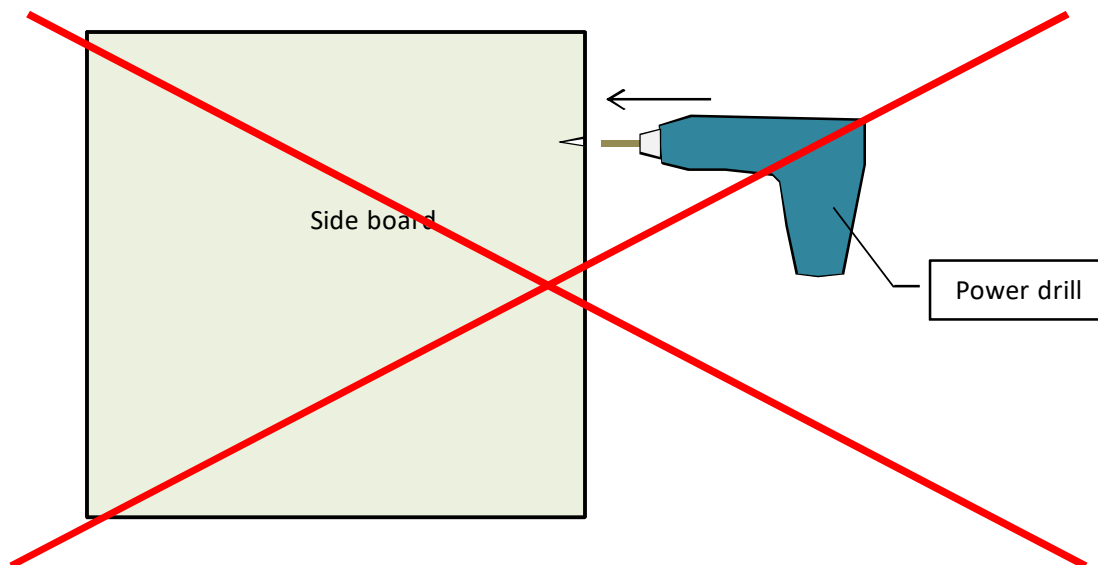
(3) Fix shelves (BD1-5), side boards (BD6-7) and back boards (BD8-9) to each other with protective tape

~~(4) Mark the positions of guide holes with piercer~~



(5) Disassemble the assembly

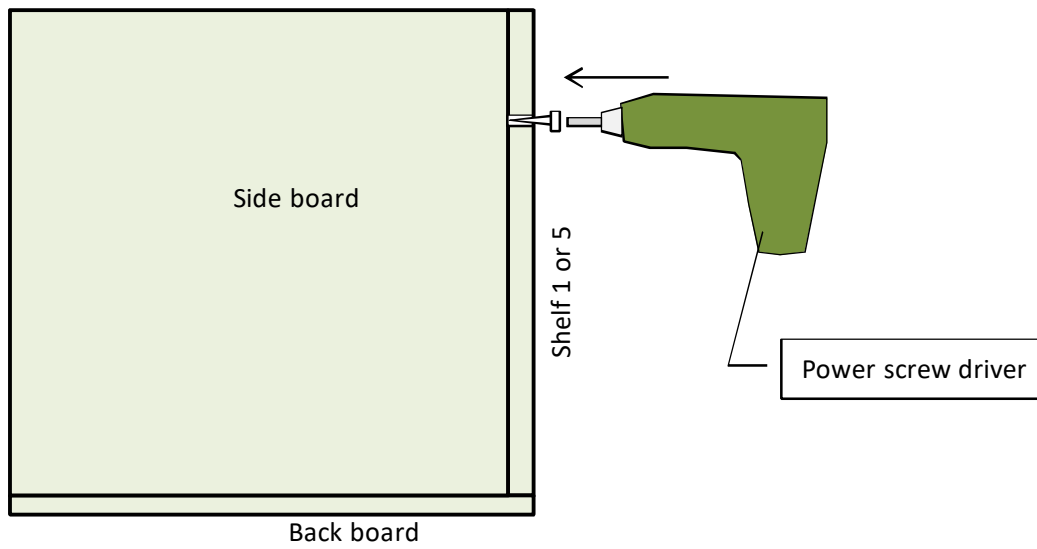
~~(6) Make the guide holes with phi 2.5 drill~~



(7) Repeat the steps 1 & 2

(8) Glue all the parts each other with wood bond

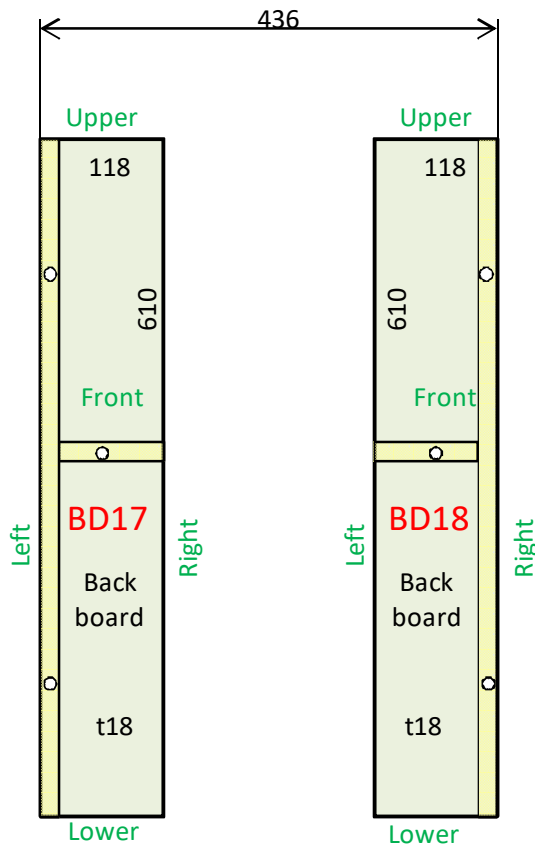
(9) Screwed all the parts each other



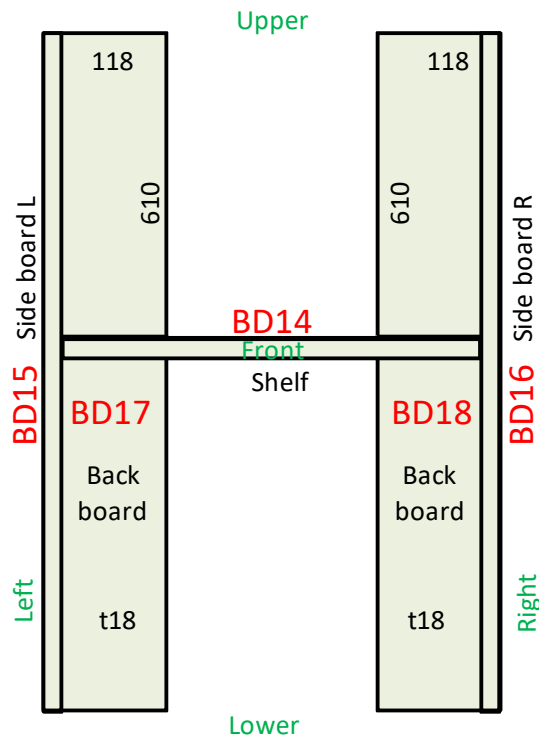
(10) Fix aluminum channels CH1,2,3 on shelves BD2,3,4

MiniRack

(1) Place back boards (BD17-18) in parallel on flat, horizontal plane

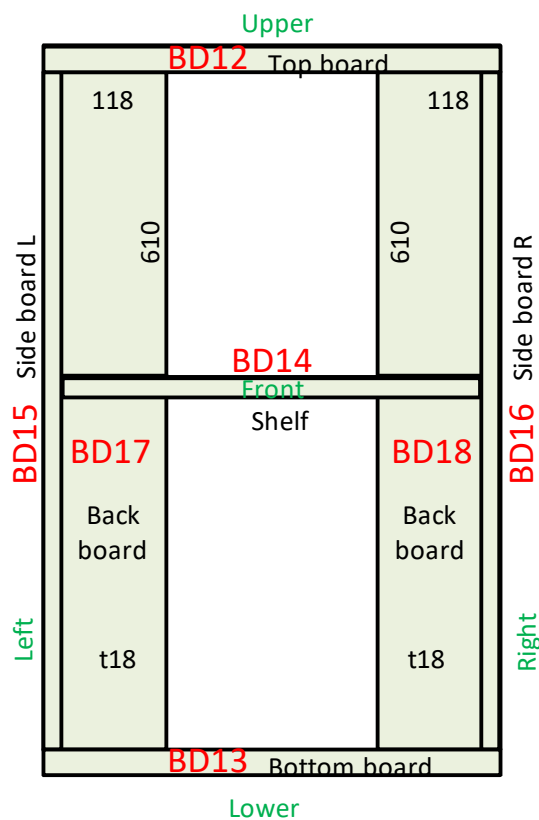


(2) Place shelf (BD14) and side boards (BD15-16) on back boards

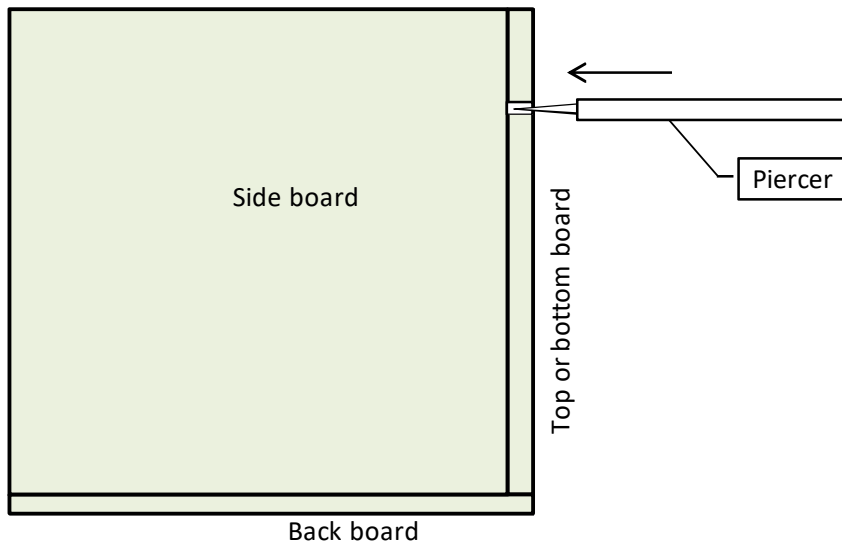


(3) Fix the parts each other with protective tape and align them

(4) Put top and bottom boards (BD12-13) in place and fix them with protective tape

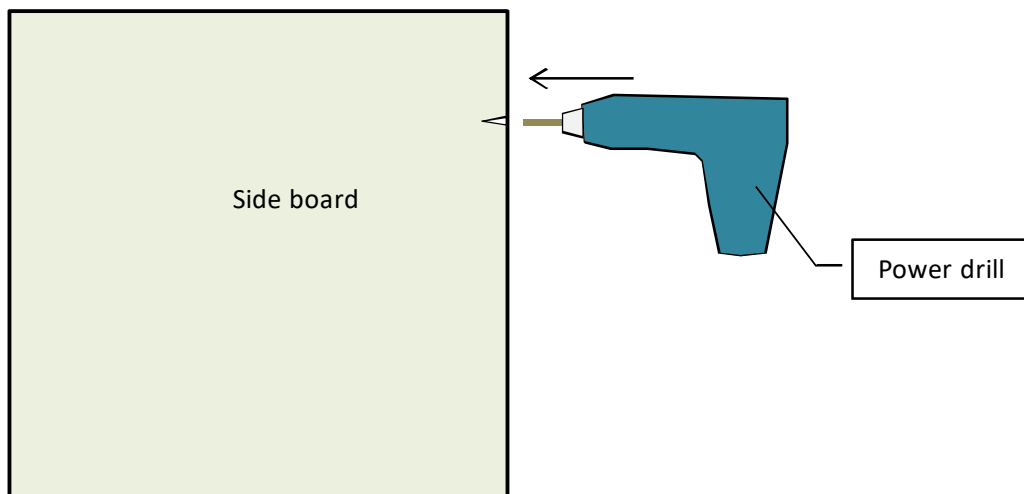


(5) Mark the positions of guide holes for screws with piercer

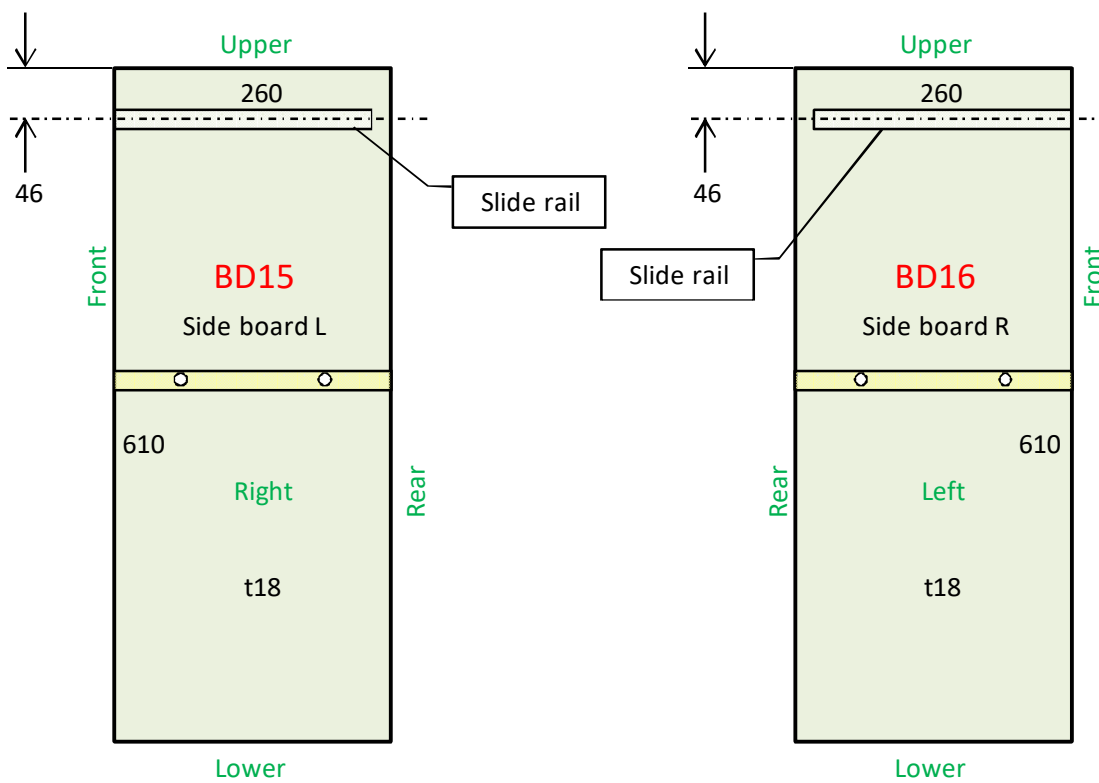


(6) Disassemble MiniRack

(7) Drill the guide holes with phi 2.5 drill



(8) Fix slide rails (AP-1120C) on side boards (BD15-16)

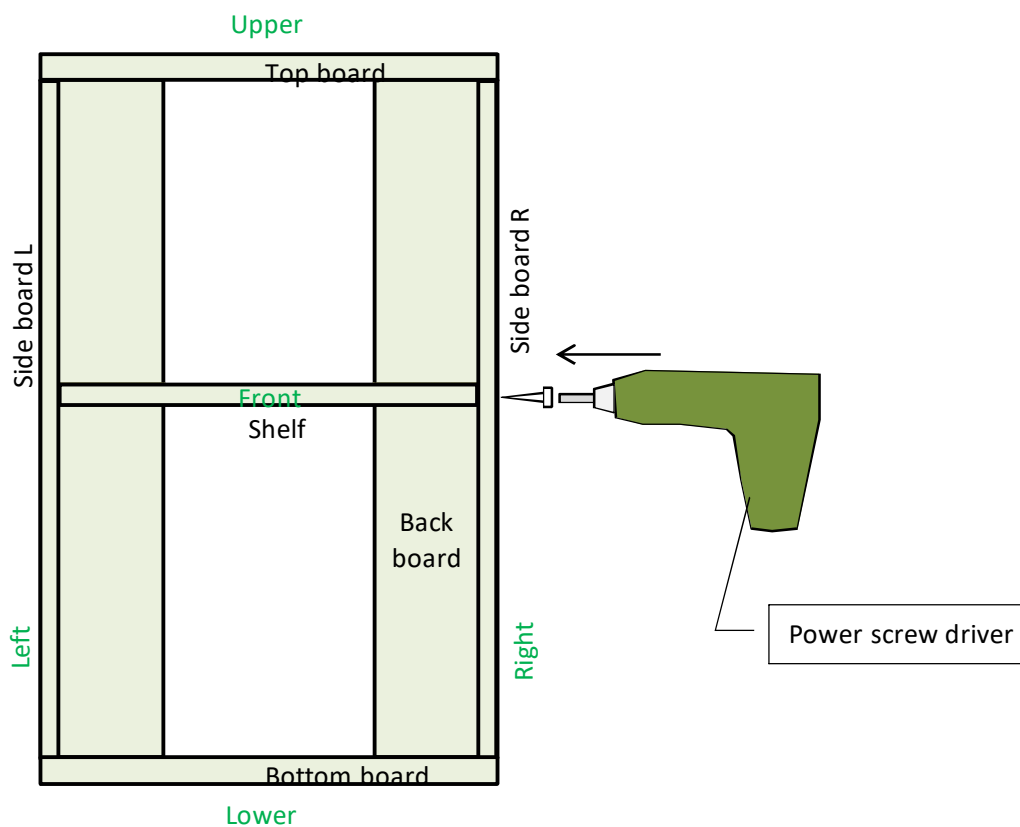


(9) Repeat step-1

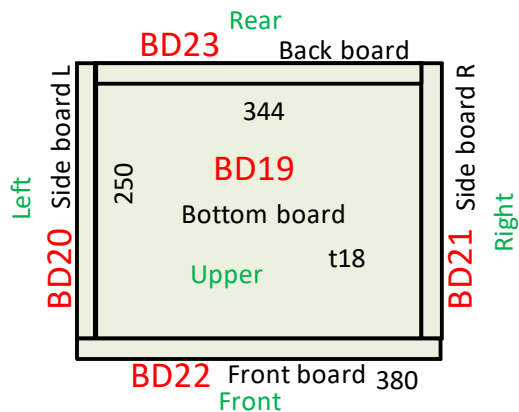
(10) Glue back boards(BD17-18), side boards (BD15-16) and shelf (BD14) together with wood bond

(11) Glue top and bottom boards (BD12-13) to the assembly with wood bond

(12) Fix the assembly with screws

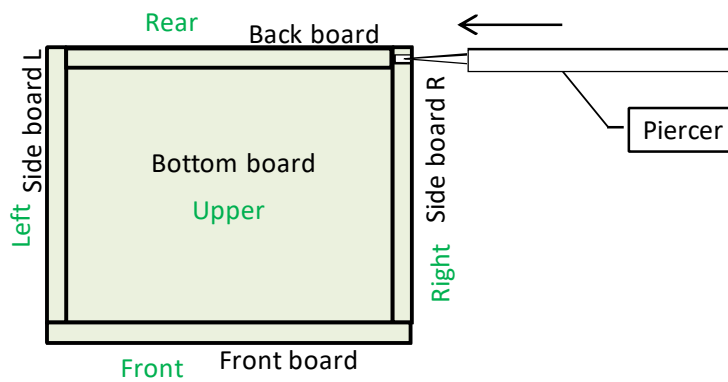


(13) Place bottom board (BD19), side boards (BD20-21), front board (BD22) and back board (BD23) on work bench



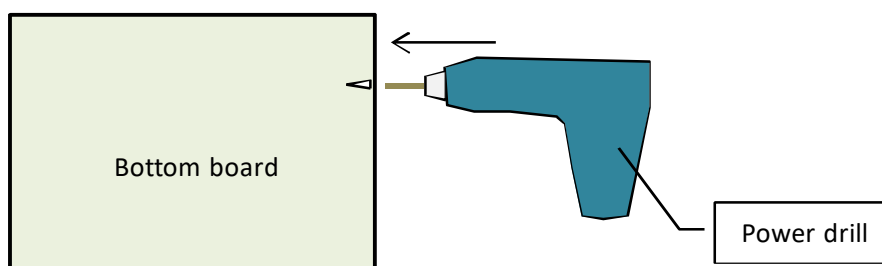
(14) Fix the parts each other with protective tape

(15) Mark the positions of guide holes for screws with piercer



(16) Disassemble the assembly

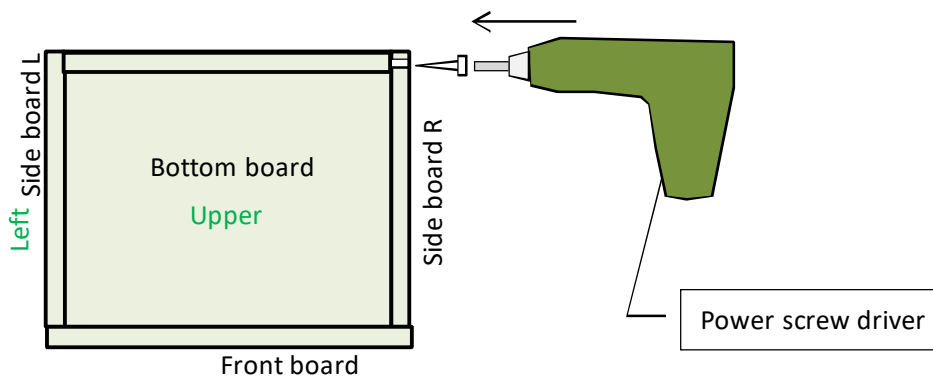
(17) Make guide holes for screws



(18) Repeat step-13

(19) Glue parts each other with wood bond

(20) Fix the assembly with screws



(21) Attach drawer to the main body temporarily and check it out



[End of sheet]